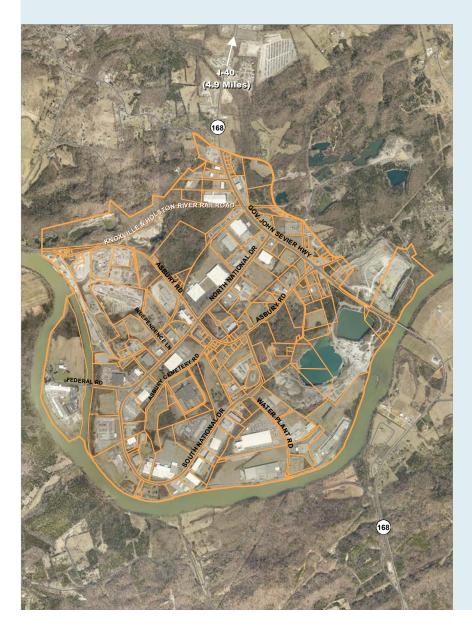
BUSINESS PARK PROFILE

Opportunities in Knox County, Tennessee

FORKS OF THE RIVER INDUSTRIAL PARK

NORTH AND SOUTH NATIONAL DRIVE | KNOXVILLE, TN 37914



Forks of the River Industrial Park (FORIP) was established by Knox County in 1967. The publicly-held property within FORIP has since been sold, but private properties do become available from time to time. FORIP is Knox County's largest industrial park at 1,460 acres. This industrial park is home to such companies as Keurig Green Mountain, Melaleuca Inc., Aqua-Chem, Republic Plastics, and Fresenius Medical Care North America. FORIP is located approximately two miles east of the City of Knoxville and is accessible from Interstate 40 via US 441 or US 11W. Rail service is available throughout much of the Park via the Gulf and Ohio short-line railroad, which is connected to the Norfolk Southern and CSX railway systems. Property within FORIP is zoned Industrial, which is the heaviest industrial zone in Knox County, Tennessee. Complete infrastructure and all utilities (power, telecommunications, water, sewer and natural gas) are available, and can meet the capacity needs of most any business seeking to locate within Knox County, Tennessee.

SELECTED CORPORATE PRESENCE



Fresenius Medical Care North America



Agua Chem

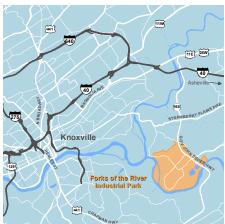


Keurig Green Mountain, Inc.



FORKS OF THE RIVER INDUSTRIAL PARK

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Property Information _

Utilities/Services

Remaining Acres 13.86 (5.61 hectares)

Zoning I (Industrial)

Covenants Design guidelines and restrictive covenants are in place

Current Land Use Business and industrial park

Maximum Elevation 972' (296m) Minimum Elevation 820' (250m)

Terrain Type Flat to gently sloping; graded sites

Major Tenants Keurig Green Mountain, Melaleca Inc. Republic Plastics



Water Service Knoxville Utilities Board
Sewer Service Knoxville Utilities Board
AT&T, Comcast
Fire Department



Transportation Accessibility_

Closest Interstate I-40; 4.9 miles (7.9 km)

Route to Interstate Governor John Sevier Hwy (TN 168) to Asheville Hwy

(US 11E, US 25W, US 70)

Closest Barge Facility Burkhart Enterprises; in business park

Closest Rail Line Norfolk Southern & Knoxville Holston River Railroad;

in business park

Closest Commercial Airport Knoxville McGhee Tyson (TYS); 18.5 miles (30 km)



