

**Top 50 Major Manufacturers in the Knoxville Area - 2009**

<b>Company</b>	<b>Employees</b>	<b>Description</b>
B&W Y-12, LLC	4,446	National defense - nuclear weapons components <a href="http://www.y12.doe.gov">www.y12.doe.gov</a>
Denso Manufacturing - TN	2,500	Automotive starters & alternators <a href="http://www.densocorp-na-dmtn.com">www.densocorp-na-dmtn.com</a>
Alcoa, Inc.	1,368	Primary aluminum beverage can sheets <a href="http://www.alcoa.com">www.alcoa.com</a>
CMH Manufacturing/ Clayton Homes	1,308	Manufactured and modular homes <a href="http://www.claytonhomes.com">www.claytonhomes.com</a>
Brunswick Boat Group & Sea Ray Boats	760	Fiberglass pleasure boats <a href="http://www.brunswick.com/boats">www.brunswick.com/boats</a>
Commercial Vehicle Grp	700	Seats for heavy trucks and motorcoaches <a href="http://www.nationalseating.com">www.nationalseating.com</a>
Blalock & Sons, Inc.	604	Hot and cold mix asphalt; ready-mix concrete; and construction contracting <a href="http://www.blalockconstruction.com">www.blalockconstruction.com</a>
Monterey Mushrooms	550	Mushrooms <a href="http://www.montereymushrooms.com">www.montereymushrooms.com</a>
Knoxville Coca-Cola Bottling Co.	540	Bottling and soft drink distribution <a href="http://www.cokecce.com">www.cokecce.com</a>
Siemens Medical Solutions	521	Positron Emission Tomography, nuclear scanners, cyclotrons, and detectors <a href="http://www.siemensmedical.com">www.siemensmedical.com</a>
Bush Brothers & Co.	500	Bush Beans-brand baked beans and pet food (Figure includes operations in Knox & Jefferson) <a href="http://www.bushbeans.com">www.bushbeans.com</a>
Carlisle Tire & Wheel	500	Industrial pneumatic tires for lawn & garden, ATV's, and heavy commercial vehicles <a href="http://www.carlisletire.com">www.carlisletire.com</a>
Key Safety Systems, Inc.	480	Automotive safety restraints, seat belts, webbing and air bag components (Figure includes plants in Knox & Blount) <a href="http://www.keysafetyinc.com">www.keysafetyinc.com</a>
Aisin Automotive Casting Tennessee, Inc.	450	Automotive aluminum die-castings <a href="http://www.aisin.com">www.aisin.com</a>
JTEKT - Vonore	440	Hydraulic steering gears and hose components <a href="http://www.jtekt-na.com">www.jtekt-na.com</a>
Melaleuca, Inc.	420	Detergents, dental care products, nutritional supplements, and personal care products <a href="http://www.melaleuca.com">www.melaleuca.com</a>
Kimberly-Clark Corp.	370	Paper towels and bath tissue (Figure includes operations in Knox & Loudon) <a href="http://www.kimberly-clark.com">www.kimberly-clark.com</a>
Albahealth, LLC	350	Surgical appliances and supplies No website
Interstate Bakeries Corp.	350	Merita-brand bread and baked goods <a href="http://www.wonderbread.com">www.wonderbread.com</a>
Sara Lee Bakery Group	340	Bread, rolls and buns <a href="http://www.saralee.com">www.saralee.com</a>

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[www.knoxvilleoakridge.com](http://www.knoxvilleoakridge.com)

<b>Company</b>		<b>Description</b>
Eagle Bend Manufacturing	330	Automotive frames <a href="http://www.magna.com">www.magna.com</a>
Carlex Glass Co.	324	Automotive glass <a href="http://www.carlex.com">www.carlex.com</a>
Exedy America Corp.	306	Automotive torque converters <a href="http://www.exedyusa.com/oe">www.exedyusa.com/oe</a>
AMETEK	300	Nuclear detectors & instrument modules; analytical & process control instruments; and electrical testing devices <a href="http://www.buy-instruments.com">www.buy-instruments.com</a>
Rockford Manufacturing	300	Cotton, synthetic yarn and cordage No website
Sanford Brands	300	Plastic office accessories including pens and markers <a href="http://www.sanford.com">www.sanford.com</a>
Gerdau AmeriSteel	286	Steel concrete reinforcing bars <a href="http://www.gerdauameristeel.com">www.gerdauameristeel.com</a>
DeRoyal Industries, Inc.	275	Medical devices and healthcare products <a href="http://www.deroyal.com">www.deroyal.com</a>
Yale Commercial Locks	275	Exit devices, cylindrical & mortise locks, keys, deadbolts and padlocks <a href="http://www.yalecommercial.com">www.yalecommercial.com</a>
Maremont Co.	250	Automotive mufflers, exhaust systems, converters and pipes <a href="http://www.maremont.com">www.maremont.com</a>
Rexnord Industries	250	Automotive shaft couplings; ball and roller bearings <a href="http://www.rexnord.com">www.rexnord.com</a>
Techmer PM, LLC	240	Plastic additives and compounds <a href="http://www.techmerpm.com">www.techmerpm.com</a>
Yamaha-TWI	240	Sport boats <a href="http://www.yamaha-motor.com">www.yamaha-motor.com</a>
TRW Fuji Valve, Inc.	239	Automotive engine valves <a href="http://www.trwauto.com">www.trwauto.com</a>
Viskase Corp.	239	Synthetic meat casings <a href="http://www.viskase.com">www.viskase.com</a>
ARC Automotive, Inc.	234	Automotive air bag actuators <a href="http://www.arcautomotive.com">www.arcautomotive.com</a>
Emerson Process Management	220	Vibration analyzing machinery <a href="http://www.emersonprocess.com">www.emersonprocess.com</a>
Skier's Choice	220	Ski boats <a href="http://www.supraboats.com">www.supraboats.com</a>
Mastercraft Boat Co.	208	Fiberglass leisure boats <a href="http://www.mastercraft.com">www.mastercraft.com</a>
Aqua-Chem	200	Water desalination equipment <a href="http://www.aqua-chem.com">www.aqua-chem.com</a>
Astec Underground, Inc.	200	Entrenching machines; construction & mining equipment <a href="http://www.trencor.com">www.trencor.com</a>
Dow Advanced Materials	200	Polymers and emulsions <a href="http://www.dow.com">www.dow.com</a>
Reily Foods (JFG Coffee)	200	Coffee bean roasting and packing <a href="http://www.luzianne.com">www.luzianne.com</a>
Usi, Inc.	200	Plastic automotive parts <a href="http://www.usionline.net">www.usionline.net</a>
Tate & Lyle	198	Corn syrup and ethanol <a href="http://www.tateandlyle.com">www.tateandlyle.com</a>
Rock-Tenn	186	Folding paper boxes <a href="http://www.rocktenn.com">www.rocktenn.com</a>

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<b>Company</b>		<b>Description</b>
Green Mountain Coffee	180	Coffee roasting <a href="http://www.greenmountaincoffee.com">www.greenmountaincoffee.com</a>
Pepsi Bottling Group	180	Soft drink bottling and distribution <a href="http://www.pbg.com">www.pbg.com</a>
Radio Systems Corp.	180	Pet containment products <a href="http://www.petsafe.net">www.petsafe.net</a>
Southern Tube Form	180	Truck exhaust tubing No website

*Last Annual Update: February 2010*

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